

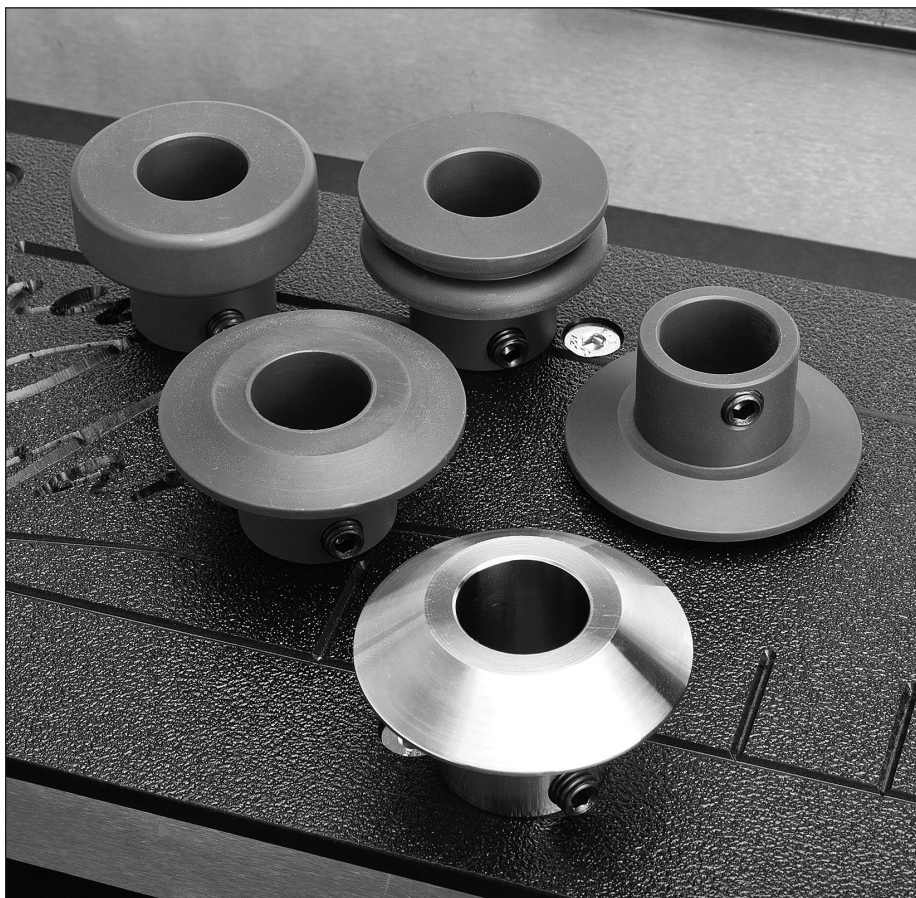
Eastwood®

DO THE JOB RIGHT.®

Item #74003

*Jamey
Jordan*
SIGNATURE SERIES

PLATE BEAD ROLLER ART DIE MASTER SET INSTRUCTIONS

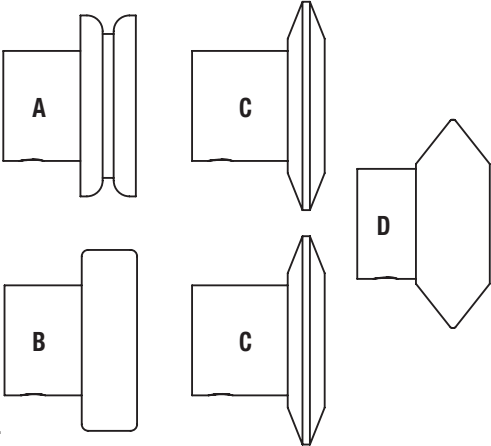


The **JAMEY JORDAN SIGNATURE SERIES PLATE BEAD ROLLER DIE SET** is a complete kit, purpose-built for artistic bead rolling challenges. This includes a hardened-steel Tipping Die and wear-resistant nylon Solid Roll, Stencil Roll Set, and Groove Roll. The nylon dies are non-marring and leave behind nothing but a flawless edge on a clean aluminum panel. Dies fit the Eastwood #32044, #21487, and #21327 Bead Rollers and other units with 22mm turned O.D. die-mounting diameters and end threaded lockbolt or set screw attachment. All die kits can be purchased individually or save money with this all-inclusive discounted set offer!

INCLUDES

- (1) Jamey Jordan Signature Series 22mm Tipping Die **[A]**
- (1) Jamey Jordan Signature Series 22mm Solid Roll **[B]**
- (1) Jamey Jordan Signature Series 22mm Stencil Roll Set* **[C]**
- (1) Jamey Jordan Signature Series 22mm Groove Roll **[D]**

*This die set is comprised of two identical dies.



SPECIFICATIONS

Fitment	For Eastwood #32044, #21487, and #21327 Bead Rollers. For 22mm O.D. shaft mount and 2.75" [70mm] shaft spacing.
Tipping Die	Hardened-steel
Solid Roll, Stencil Roll, Groove Roll	Wear-resistant nylon

SAFETY INFORMATION

The following explanations are displayed in this manual, on the labeling, and on all other information provided with this product:

⚠ DANGER

DANGER indicates a hazardous situation which, if not avoided, will result in death or serious injury.

⚠ WARNING

WARNING indicates a hazardous situation which, if not avoided, could result in death or serious injury.

⚠ CAUTION

CAUTION used with the safety alert symbol, indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.

⚠ NOTICE

NOTICE is used to address practices not related to personal injury.



⚠ READ INSTRUCTIONS

- Thoroughly read and understand these product instructions before using.
- Keep these product instructions for future reference.



⚠ WARNING EYE INJURY HAZARD!

- Metal particles can be ejected from the metal surface when forming. Sheet metal edges and corners are sharp and can injure eyes. Always wear ANSI approved eye protection when bead rolling.



⚠ WARNING CUT HAZARD!

- The Tipping Die has a sharp edge, and handling sharp metal can cause serious cuts. Exercise caution when using the Tipping Die and wear thick, well-fitting work gloves to prevent cuts from handling sharp metal.



⚠ CAUTION PINCH AND CRUSH HAZARD!

- Bead rolling presents a hand/finger pinch hazard. Keep fingers and hands away from moving parts when bead rolling.



⚠ CAUTION FALL HAZARD!

- Bead rolling can result in unusual positions, and the bead roller stand, foot pedal, and cords pose trip hazards. Exercise caution when moving around the work area, and always make sure you are sure-footed.
- Be sure there is sufficient working room around the tool to allow for safe handling of various sizes of metal.



⚠ CAUTION INJURY HAZARD!

- Before beginning ANY work with these Dies, it is absolutely necessary that the bead roller is fully assembled and secured.
- Unsupported workpieces may shift or suddenly drop when bead rolling. Take care when installing the steel dies to avoid dropping them. Always support large workpieces and wear closed-toe shoes when operating.



⚠ NOTICE

- Excessive resistance or strain while operating a bead roller could indicate a defect with the workpiece material or broken or damaged bead roller components. To avoid injury, stop work immediately and inspect workpiece material for nicks, dents, welds, excessive scale or remaining coatings. Clean or repair as necessary or discard and begin with a new piece. Also inspect the bead roller components for looseness or damage.
- Refer to your bead roller manual for safe operation instructions and warnings.

OPERATION



Scan to visit ***Eastwood's YouTube channel*** for video tips by Jamey Jordan on how to best utilize these dies!

STORAGE

- Apply a thin film of light oil or rust-preventive to the bare steel die.
- Store in a clean, dust-free, dry, dampness free area preferably covered with plastic.

NOTES

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ADDITIONAL ITEMS

R&D MUST-HAVE ACCESSORIES

#73775

Jamey Jordan
Signature Series Knob

#73771

Jamey Jordan
Signature Series
Plate Bead Roller Table

#98027

Eastwood 19" Metal
Bead Roller and Power
Drive System with Dies

#54490

Eastwood Bead Roller Stand
with 360-Degree Swivel Head



REPLACEMENT ITEMS

- #73999** Jamey Jordan Signature Series 22mm Shaft Tipping Die
- #74000** Jamey Jordan Signature Series 22mm Solid Roll
- #74001** Jamey Jordan Signature Series 22mm Stencil Roll Set (2pcs)
- #74003** Jamey Jordan Signature Series 22mm Groove Roll

Visit eastwood.com for complete info and pricing

If you have any questions about the use of this product, please contact

The Eastwood Technical Assistance Service Department: 800.343.9353 >> email: tech@eastwood.com

PDF version of this manual is available at eastwood.com

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