

Eastwood®

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Item #73771

*Jamez
Jordan*
SIGNATURE SERIES

PLATE BEAD ROLLER TABLE ASSEMBLY INSTRUCTIONS

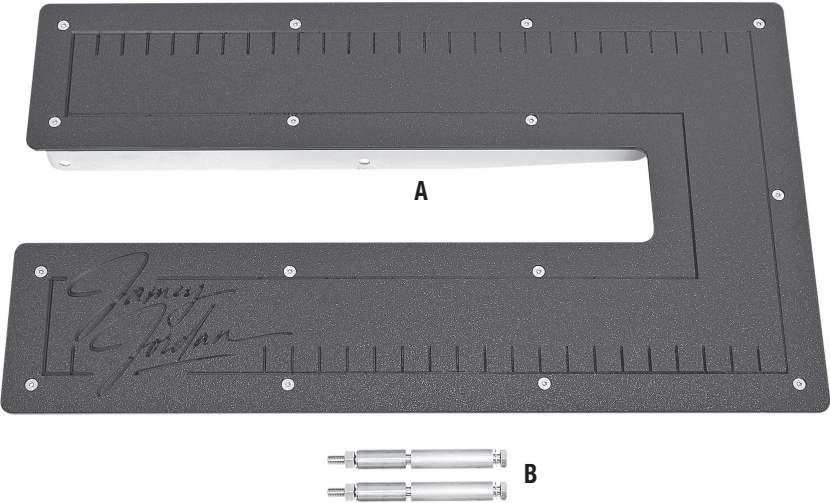


Bead Roller sold separately

The **JAMEY JORDAN SIGNATURE SERIES PLATE BEAD ROLLER TABLE** takes his years of experience and culminates it into the ideal table for artistic bead rolling. To prevent marring soft metals, the Table has a textured, high density polyethylene (HPDE) top skin with deeply countersunk hardware. These design choices also provide more comfort to the user. The top skin is also engraved with a quick-reference rule. The lightweight aluminum frame and stainless steel table hardware increase rigidity and offer corrosion-free beauty.

INCLUDES

- (1) Bead Roller Table with Aluminum Frame installed **[A]**
- (2) M10x160 Bolts (Partially threaded) with 3.875" and 0.875" Aluminum Spacers, 2pc Washer, Nut **[B]**



SPECIFICATIONS

- Compatibility:** Eastwood Elite 19" (#32044) Bead Roller.
May be compatible with other 19" plate style bead rollers.
Be aware that mounting to other bead rollers may require modification and custom fabrication for proper fit and function.
- Weight Capacity:** 50 lbs. [23kg]
- Overall Assembled Dimensions:** 30" x 17.5" x 3"

SAFETY INFORMATION

The following explanations are displayed in this manual, on the labeling, and on all other information provided with this product:

⚠ DANGER

DANGER indicates a hazardous situation which, if not avoided, will result in death or serious injury.

⚠ WARNING

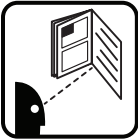
WARNING indicates a hazardous situation which, if not avoided, could result in death or serious injury.

⚠ CAUTION

CAUTION used with the safety alert symbol, indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.

⚠ NOTICE

NOTICE is used to address practices not related to personal injury.



⚠ READ INSTRUCTIONS

- Thoroughly read and understand this manual before using.
- Save for future reference.



⚠ WARNING HEALTH AND INJURY HAZARD!

- Dust and fine particulate matter generated during drilling can contain toxic substances. Breathing this dust and fine particulate matter can cause many serious respiratory health conditions. Always use NIOSH approved respiratory protection while drilling.
- Utilizing a drill can generate excessive noise. Wear appropriate hearing protection while using a drill.



⚠ WARNING EYE INJURY HAZARD!

- Metal particles can be ejected from drill during installation and the metal surface when forming. Sheet metal edges and corners are sharp and can injure eyes. Always wear ANSI approved eye protection while installing the Bead Roller Table and when bead rolling.



⚠ WARNING CUT HAZARD!

- Freshly cut or drilled metal edges are sharp and can cause serious cuts. Wear thick, well-fitting work gloves to prevent cuts while installing the Bead Roller Table and when bead rolling.



⚠ CAUTION PINCH AND CRUSH HAZARD!

- Bead rolling presents a hand/finger pinch hazard. Keep fingers and hands away from moving parts when bead rolling.



⚠ CAUTION FALL HAZARD!

- Before beginning ANY work with this Bead Roller Table, it is absolutely necessary that the Bead Roller is in good working order and well adjusted. Oversized workpieces may present a tipping hazard and necessitate floor anchoring.
- The Bead Roller Table can cause injury if allowed to drop. Obtaining the assistance of a capable helper during assembly is recommended. Verify the Table is fully secured before utilizing it.
- Bead rolling can result in unusual positions and the bead roller stand, foot pedal, and cords pose trip hazards. Exercise caution when moving around the Table, and always make sure you are sure-footed.



⚠ CAUTION DO NOT OVERLOAD!

- The Bead Roller Table is rated to support a maximum of 50 lbs. (23kg). Do not overload the table or it could deform permanently.

⚠ NOTICE

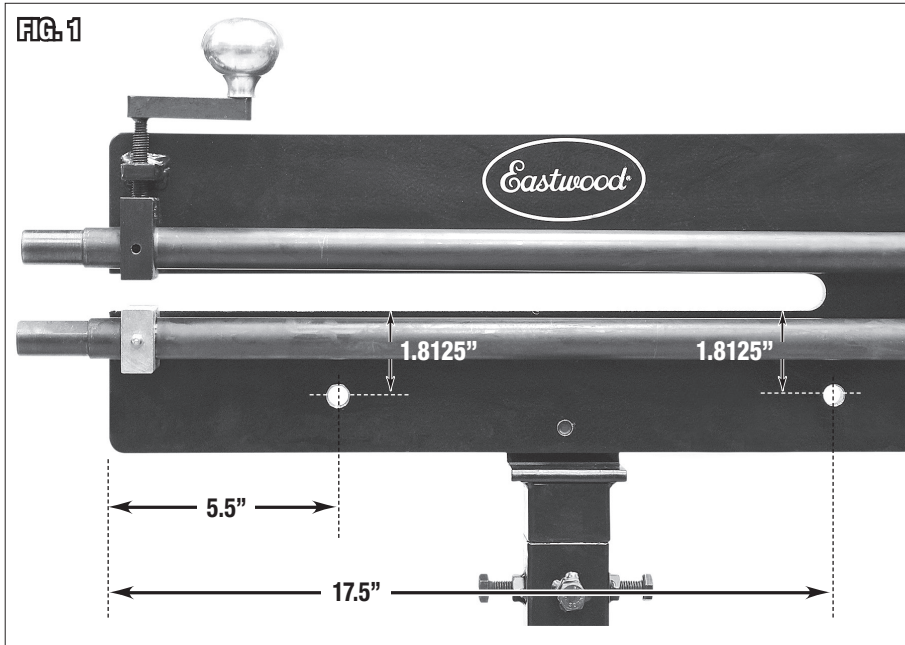
- For intended use supporting sheet metal during bead rolling only.

SET UP

MOUNT HOLE DRILLING

Two holes must be drilled into the frame of your bead roller to mount the Bead Roller Table.

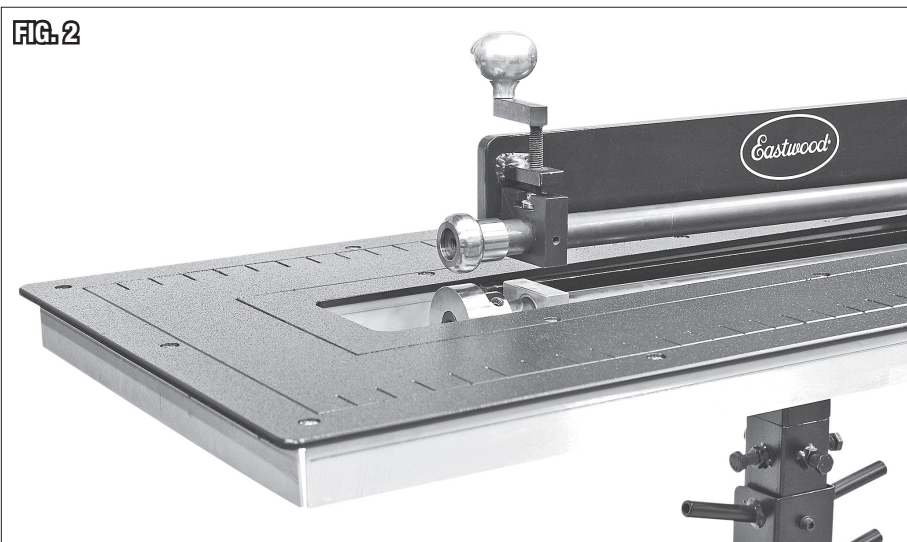
- Measure down 1-13/16" from the lower throat edge (**FIG 1**) of the bead roller and scribe a horizontal line.
- Measure back 5-1/2" and 17-1/2" from the front edge of the frame (**FIG 1**) and scribe a vertical line.
- Center punch the intersection points and start drilling holes through each. Step drilling up every other size or a stepped drill bit is recommended.
- Drill out to around 1/2" to allow for some adjustment. Depending on the precision of your layout, you may have to step up a couple more sizes. The Table will still tighten up well.



FASTENING TABLE

- With the assistance of a helper, line up the rear holes in the Table first as you slide the hardware in place. Loosely fasten with the included hardware. The longer aluminum spacers are installed on the shaft side of the bead roller.
- Lift the front of the Table up and fasten the front mounting hole position. Fully tighten the mounting hardware and the Table is ready for use (**FIG 2**).

FIG. 2



OPERATION



Scan to visit **Eastwood's YouTube channel**
for video tips by Jamey Jordan on
how to get rolling with this table!

MAINTENANCE

- The Table's top skin can be safely cleaned with general purpose household cleaner. Do not use any solvents or the finish of the table will be discolored.

NOTES

This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

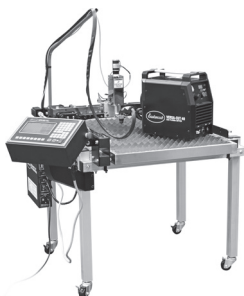
ADDITIONAL ITEMS

R&D MUST-HAVE ACCESSORIES



#20267

Eastwood Bead Roller
Metal Fabrication
Forming Dies



#98111

Eastwood Versa Cut
2X2 CNC Table
with CNC Cut 40
and Hand Torch



#98094

Eastwood Contour SCT
Surface Conditioning Tool
with 4 Accessory Drums

COMPATIBLE ITEMS

#32044 Eastwood Metal Bead Roller with Dies

#73775 Jamey Jordan Plate Bead Roller Knob Kit

Visit eastwood.com for complete info and pricing.

If you have any questions about the use of this product, please contact

The Eastwood Technical Assistance Service Department: 800.343.9353 >> email: tech@eastwood.com

PDF version of this manual is available at eastwood.com

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